

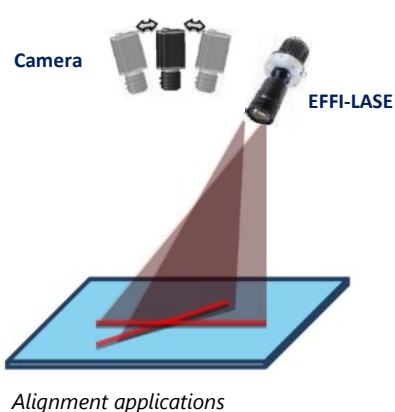
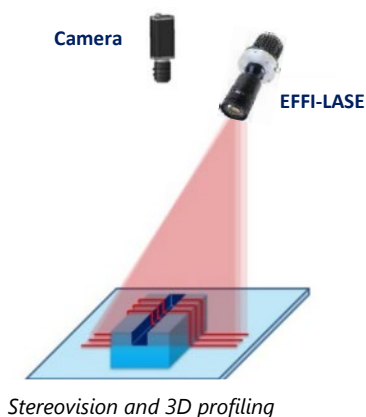


PASSIVE Version

Very intense and uniform illuminated area
Full range of colors: from UV to IR, white
Long lifetime and few maintenances
Compatible with most objectives (C-Mount)
High depth of field for line version
No speckle

		PSV (Passive cooling)
Electronics	Connectors	M12, 5 Contacts (with LED driver)
	Power supply	24V DC
	Illumination mode	Continuous or strobe mode
	Power consumption	45 W to 90W (depending on the number of LEDs)
Optics	Wavelength	Various wavelengths (from UV to IR, white)
	Projected pattern	Various designs for alignment, 3D profiling and stereovision / Switchable
Mechanics	Weight	400 g
	Width x length	79.1 mm x 129.6 mm (without the objective)
	Objective adjustment	C-mount adaptor on the projector
	Fastener	8 x M5 holes on the sides of the device
	Material	Device body: Aluminum alloy
Environment	Working temperature	0°C to 40°C
	IP code	IP54 (PSV)

Applications



EFFI-LASE (up) vs. Laser (down):
No speckle = more accurate

Part Number



Reference:

Passive: EFFI-LASE-**PSV**-XXX-YYY-ZZZ

XXX: LED Version

LX1* (recommended for Line pattern)



MX1



MX2* (strobe mode only)



YYY: Wavelength (nm) / Color (other wavelengths available on demand)

● UV 385 – 395 – 405

● Blue 465

● Green 525

● Red 625

● IR 850

○ White 000 (T° = 5500 K ± 500 K)

ZZZ: Type of Mask (custom masks are possible)

3D Profilometry (line length: 13mm)

Stereovision and Alignment (A01/A02/A03)

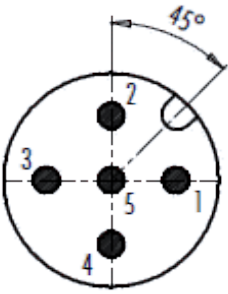
L01	1 line: 50 µm		G01	Round Ø50 µm Step: 100µm, Effective mask: 10x10mm ²	
L02	1 line: 20 µm		G02	Round Ø50 µm Step: 100µm, Effective mask: 13x13mm ²	
L03	1 line: 10 µm		G03	Grid 40*40, lines 50µm thick Step: 255µm, Effective mask: 10x10mm ²	
L04	3 lines: 50 µm separated by 500 µm		G04	Grid 50*50, lines 50µm thick Step: 255µm, Effective mask: 12,5x12,5mm ²	
L05	3 lines: 50 µm separated by 200 µm		G05	100*100 Squares, 50x50µm ² each Step: 100µm, Effective mask: 10x10mm ²	
L06	5 lines: 50 µm separated by 750 µm		C02	Cloud of dots density 50% Effective mask: 12,8x9,6mm ²	
L07	100 lines: 45 µm separated by 112,5 µm		C03	Cloud of dots density 17% Effective mask: 12,8x9,6mm ²	
L08	22 lines: 50 µm separated by 350 µm		A01	Cross Line thickness: 50µm, Line length: 13mm	
L09	1 line: 5 µm		A02	26 Concentric circles Thick.: 50µm, Step: 250µm, Central: Ø30µm	
L41	1 line 75 µm + 40 lines 45 µm separated by 200 µm		A03	Square Line thickness: 50µm, Line length: 10mm	

Electronical considerations



Contact arrangement

The EFFI-LASE is supplied with a 24V constant voltage. The characteristics below are true for **PSV** version.

CONVENTION CABLE M12					
Pin number	Cable color	Contact arrangement	Designation	Details	Max Power Consumption (with MX2 LED version)
1	Brown	 M12 male connector	+24V	+24V	3.75A@24V (strobe) 1,25A@24V (continuous)
2	White		NPN	NPN [triggered on falling edge] - Max 24V (Light ON if $V_{NPN} < 1.5\text{ V}$ / OFF if $V_{NPN} > 3\text{ V}$)	12mA@3,5V 3mA@5V 0,5mA@10V 0,15mA@24V
3	Blue		GND	GND	/
4	Black		PNP	PNP [triggered on rising edge] - Max 24V (Light ON if $V_{PNP} > 4.5\text{ V}$ / OFF if $V_{PNP} < 3\text{ V}$)	12mA@24V 3mA@10V 0,5mA@5V 0,15mA@3,5V
5	Grey		AIC*	AIC (Analog Intensity control) * - Max 24V	0,1mA@0V 0,3mA@5V 1mA@10V 3mA@24V

*If the AIC is not connected, the light will light on at 100% as if $V_{AIC}=24\text{V}$. If you don't need to adjust light level do not connect/use this PIN.

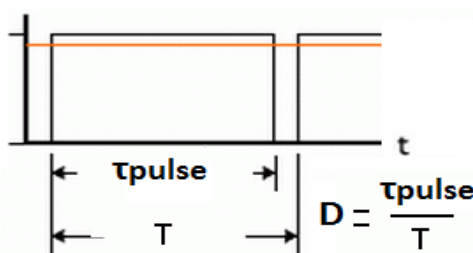
Strobe mode

The LED driver inside the product is set to automatically pulse the LED.

If you trigger light for a short pulse ($< 100\text{ }\mu\text{s}$), light is pulsed (LED are driven at 2A).

If your pulse is longer, light automatically decreases LED current to protect LED against failure.

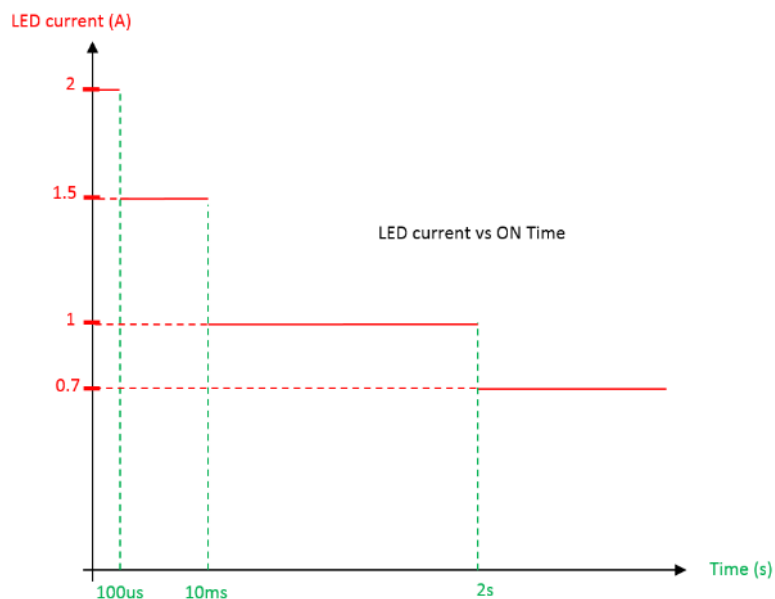
To protect LED, the product will enter in protection mode (Light is OFF for 2 second) if the duty cycle is superior to 0.3. Every 2 seconds, the product will check if duty cycle is correct to restart.



If $D = \text{Duty cycle (ON TIME / (ON TIME + OFF TIME))} > 0.3 \rightarrow \text{Light shutdowns for 2 seconds}$

Continuous mode

If you set trigger NPN continuously ON (or PNP), the light will run continuously with a 700 mA LED current.

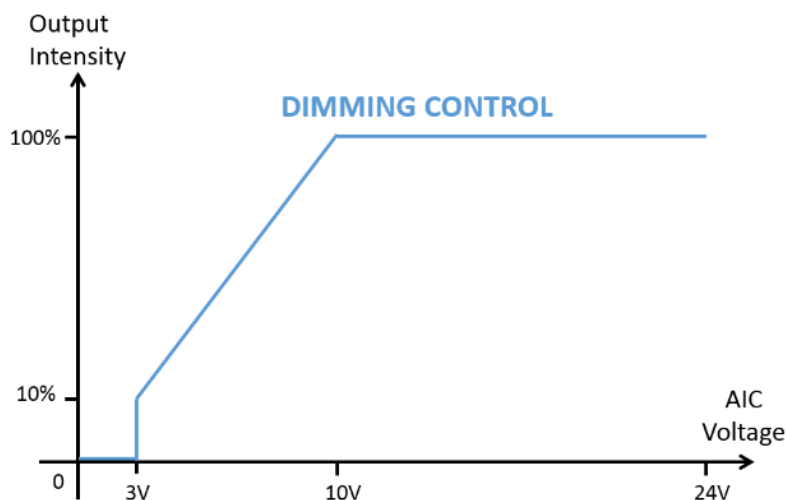


Power consumption of the EFFI-Lase V2 PSV		
LED version	Power consumption – Continuous (0,7A)	Power consumption – Max (2A)
LX1 / MX1	15 W	45 W
MX2	No continuous	90 W

Analog Intensity Control (AIC)

By adjusting the analog tension, light intensity can be controlled from 10% to 100%.

If the Input AIC is not connected, the EFFI-LASE will act as if AIC was set at 24V.



- 0 – 3V: LED OFF
- 3 – 10V: ≈10% to 100% light intensity
- 10 - 24V: LED ON 100%
- 100% if not connected

Temperature protection



The EFFI-LASE is protected against over warming.

If LED temperature exceeds 80°, the light is automatically switched off. The EFFI-LASE will restart itself as soon as temperature is below 70°C.

Optical considerations



Any C-mount objective (accessory) can be mounted on the EFFI-LASE. Objectives are not sold with EFFI-LASE.

To guarantee the quality of the projector, the pattern is directly mounted in the projector body. However, the pattern can be observed through the aperture of the projector. Avoid any sharp contact with the mask: this one is sensitive and can easily be damaged.

Objective selection

EFFILUX recommends using one of the following objectives with the EFFI-LASE-V2 :

1" Lenses :

	EFFO-KW-6-F1.8-1"-HR-CM	EFFO-KW-8-F1.4-1"-HR-CM	EFFO-RC-12.5-F1.8-1"-LR-CM	EFFO-KW-16-F1.4-1"-HR-CM	EFFO-VS-25-F1.4-1"-LR-CM	EFFO-KW-35-F1.4-1"-HR-CM	EFFO-RC-50-F1.4-1"-LR-CM	EFFO-KW-75-F1.8-1"-HR-CM
Distance focale (mm)	6	8	12.5	16	25	35	50	75
Ouverture du diaphragme	F1.8	F1.4	F1.8	F1.4	F1.4	F1.4	F1.4	F1.8
Angle de vue (HxV)	96.8°x79.4°	79.4°x63°	55.5°	44.3°x33.6°	16.1° x 19.0°	20.9°x15.8°	14.4°	9.7° x 7.3°
Monture de filtre	x	M55 P=0.75	M40.5 P=0.5	M35.5 P=0.5	M27 P=0.5	M35.5 P=0.5	M46 P=0.75	M46 P=0.75

2/3" Lenses :

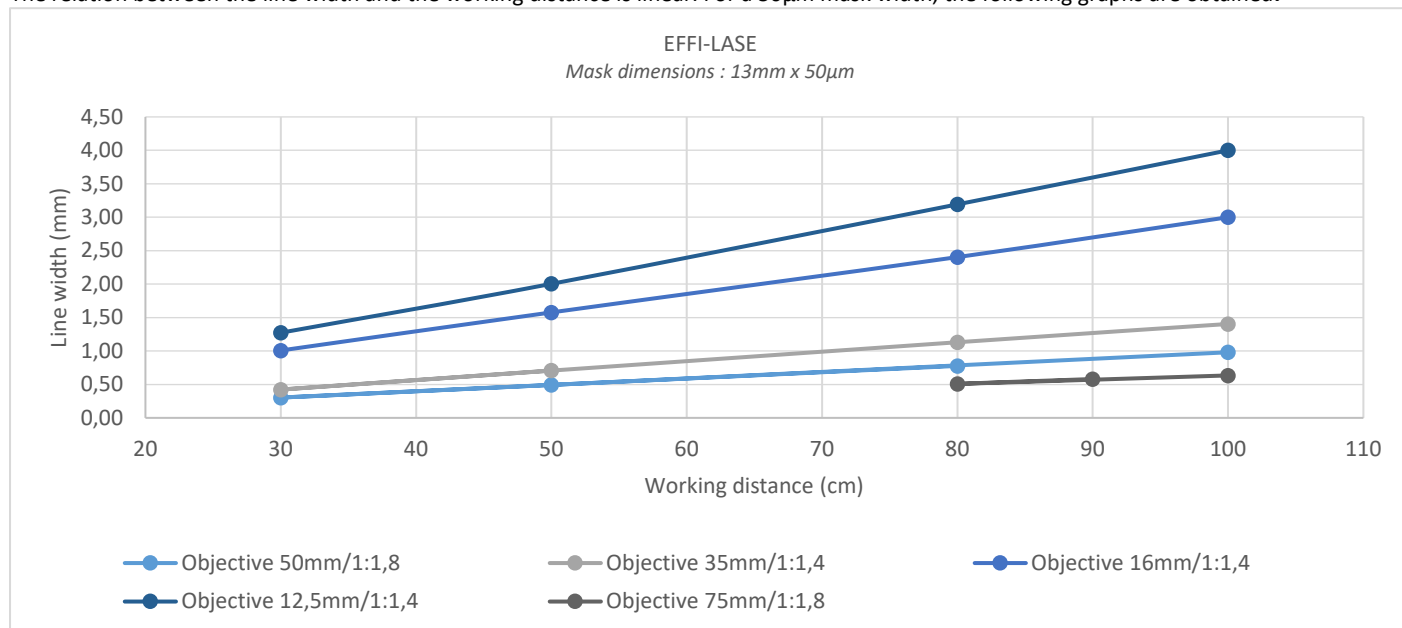
	EFFO-VS-8-F1.3-2/3"-LR-CM	EFFO-KW-12-F1.4-2/3"-HR-CM	EFFO-VS-16-F1.4-2/3"-LR-CM	EFFO-VS-25-F1.4-1"-LR-CM*	EFFO-VS-35-F1.8-2/3"-LR-CM	EFFO-VS-50-F1.8-2/3"-LR-CM	EFFO-KW-75-F2.5-2/3"-HR-CM
Distance focale (mm)	8	12	16	25	35	50	75
Ouverture du diaphragme	F1.3	F1.4	F1.4	F1.4	F1.8	F1.8	F2.5
Angle de vue (HxV)	49.0° x 57.2°	30.0° x 22.7°	24.6° x 28.9°	16.1° x 19.0°	11.7° x 13.8°	8.5° x 10.0°	6.7°x5.0°
Monture de filtre	M25.5 P=0.5	M25.5 P=0.5	M27 P=0.5	M27 P=0.5	M27 P=0.5	M30.5 P=0.5	M34 P=0.5

Depending on the working distance (WD) and the C-mount objective selected, different pattern sizes are obtained:

Objective	Line width (mm)			
	Mask dimensions: 13mm x 50µm (LO1)			
	WD = 30cm	WD = 50cm	WD = 80cm	WD = 100cm
$f = 12.5 \text{ mm}$	1.27	2	3.19	4
$f = 16 \text{ mm}$	1.01	1.58	2.40	3
$f = 35 \text{ mm}$	0.42	0.71	1.13	1.40
$f = 50 \text{ mm}$	0.30	0.49	0.78	0.98
$f = 75 \text{ mm}$	n.a	n.a	0.51	0.63

*There could be a difference between measured size and indicated values.

The relation between the line width and the working distance is linear. For a 50µm mask width, the following graphs are obtained:

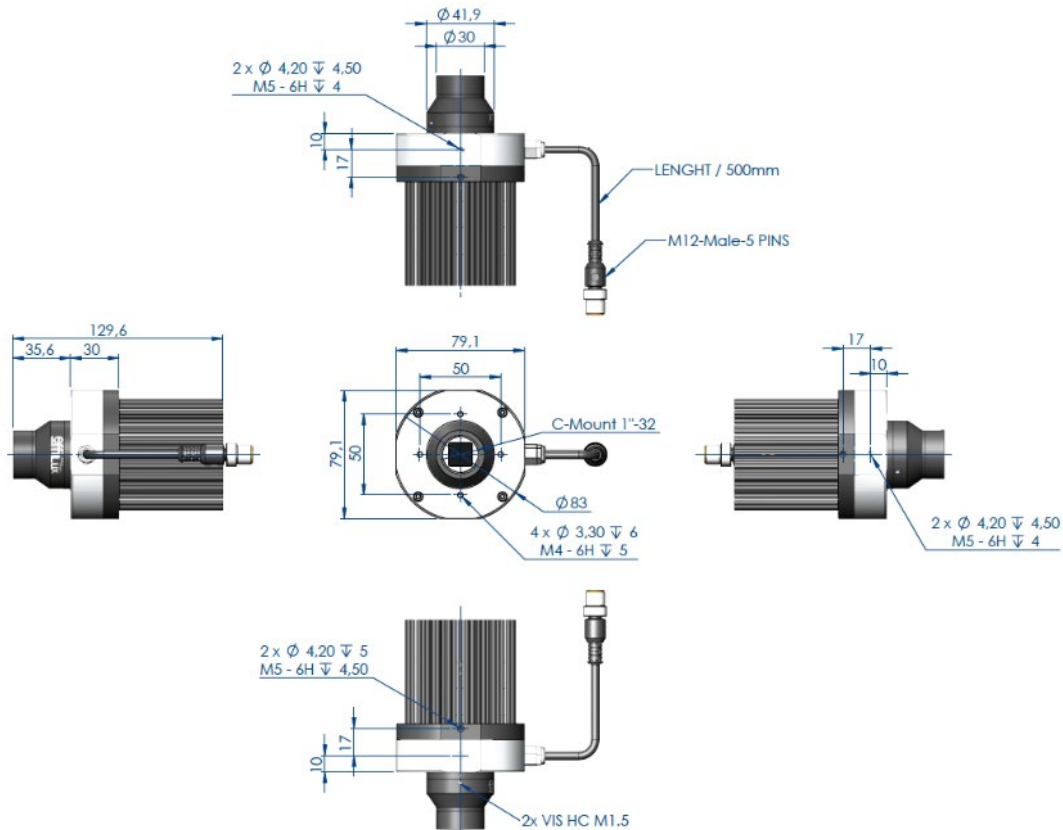


Objective	Pattern dimensions HxW (cm)			
	Dimensions of a 12.8x9.6mm cloud of dots pattern (CO2)			
	WD = 30cm	WD = 50cm	WD = 80cm	WD = 100cm
$f = 12.5 \text{ mm}$	32 x 23	51 x 37	82 x 59	102 x 73
$f = 16 \text{ mm}$	25 x 19	41 x 31	66 x 49	82 x 61
$f = 35 \text{ mm}$	11 x 8	18 x 14	29 x 22	36 x 27
$f = 50 \text{ mm}$	n.a	12 x 9	20 x 15	25 X 19
$f = 75 \text{ mm}$	n.a	n.a	13 x 10	16 x 12

Mechanical considerations (Dimensions in mm)

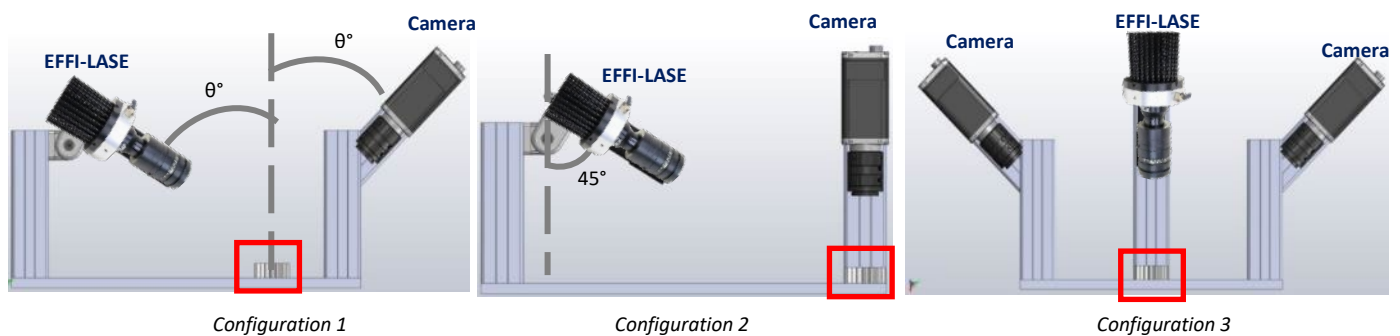


PSV Version



Configurations

Three examples of recommended configurations:



The selection between configuration 1 and configuration 2 depends on the object to observe: either the specular reflection needs to be captured (configuration 1) or reflections different from the specular reflections (configuration 2) are considered.

Use the fixings that you can see on the mechanical considerations to place and fix the EFFI-LASE correctly and efficiently.

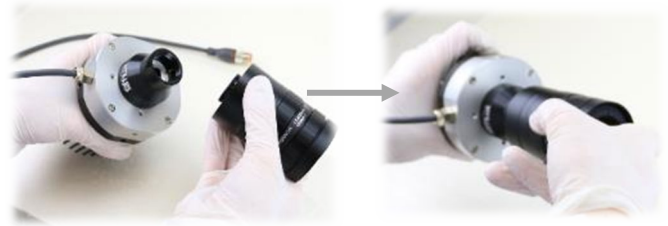


Quick Start



1

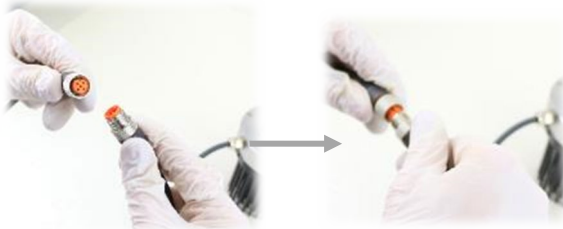
Ready



2

Screw the objective

*The objective is not provided with the EFFI-LASE.



3

Plug the M12 connector*

*You can plug the M12 directly to your own power supply or to the EFFILUX power supply.



4

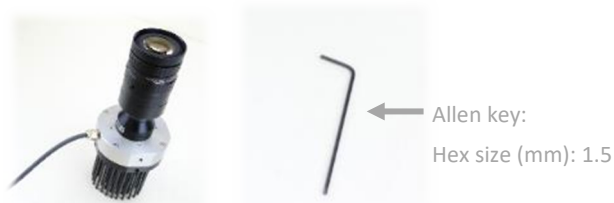
Turn ON and use the product

Verify your alignment between LED and mask



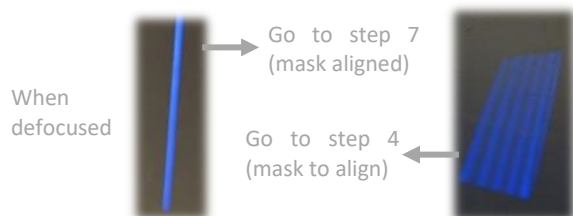
This part concerns you only if you got **A LINEAR LED VERSION (LX1)**. To have an optimized depth of field, you need to align the mask with the LEDs. We recommend to use linear masks for the LX1 LED Version, the mask used is the L03 (one line) for the example. We apologize for the darkness of the pictures, we needed to show you the light form to help you to align correctly your mask.

N.B: Always checking the step 7 by adjusting the objective!

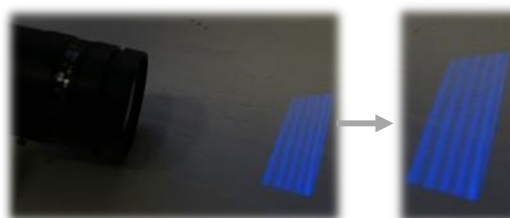


1 Ready (with Allen key*)

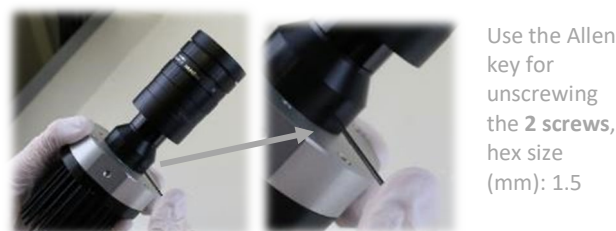
*The Allen key will allow you to unscrew the optical head to adjust it correctly.



3 Checking light form



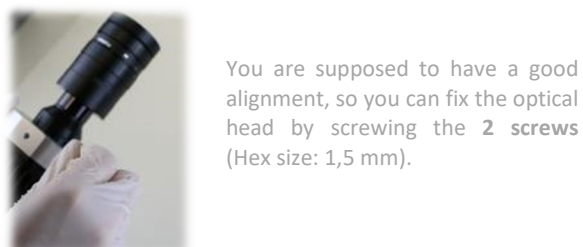
2 Wrong alignment



4 Unscrew the optical head



5 Obtain the right form



6 Screw the optical head



7 Checking alignment

Now you can adjust the focus for the clearness of the light form.



8 Good alignment

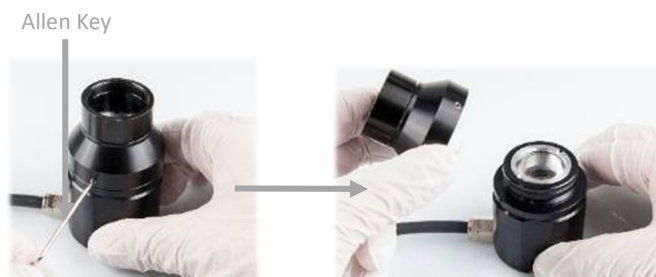
Change the mask



Before trying to change the mask, please **disconnect** the product and **unscrew** the C-mount objective. Then, you can follow the steps below. It is recommended to use **gloves**.



The three items are needed for the following steps.



1 Ready

2 Unscrew the optical head



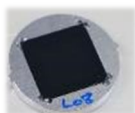
There is a cover in front of the mask that you have to remove from behind.
No need to unscrew.



3 Unscrew the C-mount & ring

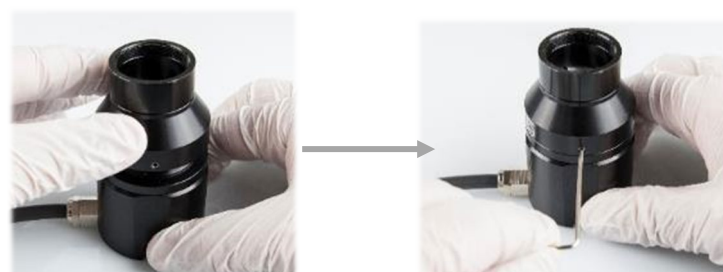
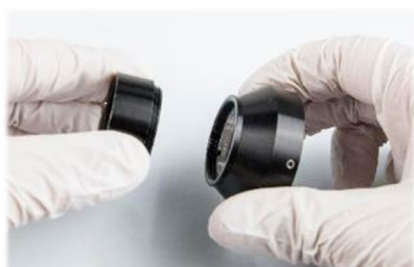
4 Remove the mask carefully

You must see the reference of the mask (L08, L03...) when you place it into the optical head.



5 Place the new mask (L03)

6 Place the cover & Ring



The EFFI-LASE is ready to be used with the new mask!
Please refer to the step alignment with the mask if needed.

7 Place and screw the C-mount

8 Screw the optical head

Remember that the "Change the mask" part works with all the EFFI-LASE Version (PSV & CPT) even if the pictures are with a CPT.

N.B: If you did not to succeed the steps for one of the three parts. Please feel free to contact us.